

Date: Tuesday, 11/14/2006 10:13:19 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER SPACER
Job Number : 29446	
Estimate Number : 11866	
P.O. Number : N/A	Part Number : D23973
This Issue : 11/14/2006 S.O. No. : N/A	Drawing Number : D2397 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 27769	Material : N/A
Written By : <u> </u>	Due Date : 11/21/2006 Qty: 8 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est. A98.12.15 New Issue DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D2397	Cushion
-----	-------	---------



Comment: Qty.: 0.0416 sf(s)/Unit Total : 0.3328 sf(s)

D2397 1/16" NEOPRENE BATCH: B16919

mf. 06-11-16

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

mf. 06-11-16

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SB 06/11/20

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5742

PC 4/11/20 (8)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

06/11/21

Job Completion



W 06-11-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/11/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



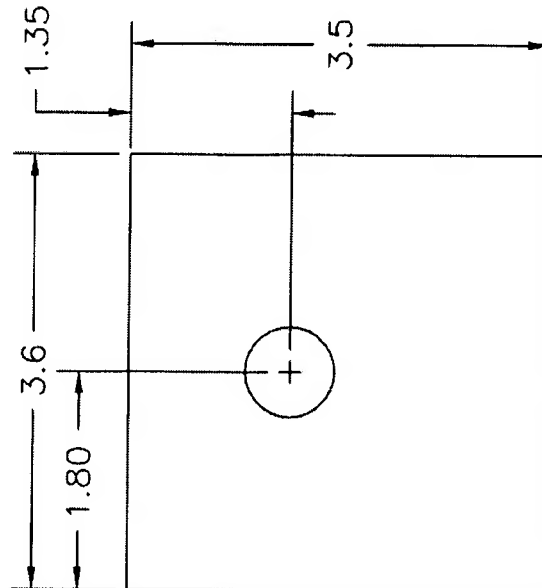
DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>#</i>	DRAWING NO. D2397	REV. C SHEET 1 OF 1
DATE 98.12.03	TITLE RUBBER CUSHION		SCALE 2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

RELEASED
98.12.14 KE

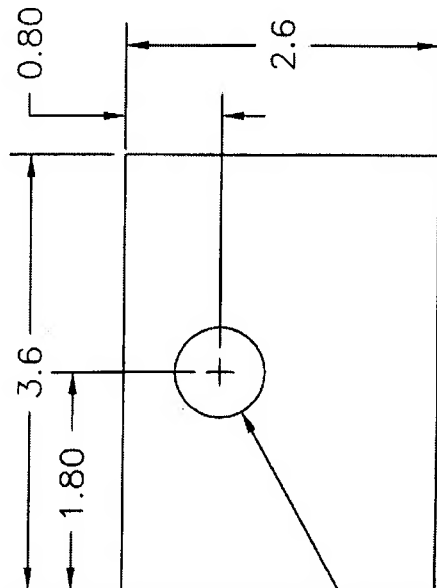
~~SUPERCEDED BY~~

UNDER REVIEW

01.03.15 CP
DESIGN OK, BUT CHECK
WITH JB BEFORE
MANUFACTURE
CP 04.11.05

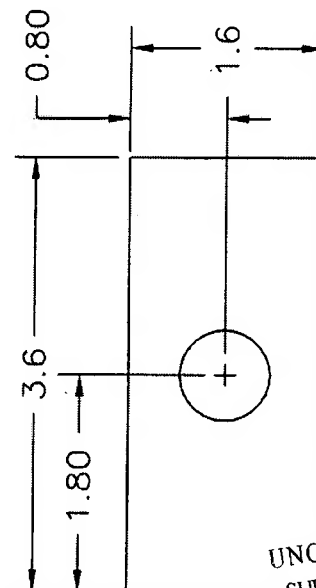


D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199

Ø0.75
(TYP)



D2397-3
CUT USING DT8199
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29446

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED